



304 Smokey Lane North Little Rock, Arkansas 72117 Phone: (501) 945-0354 FAX: (501) 945-0370
www.StreetandPerformanceElectronics.com

Helix Power Tower PLUS Installation Instructions

(2005 Ford Freestyle 3.0L V-6 Part #30025)

Important! Read all instructions before you begin installation.

1. Disconnect the PCV vent from air inlet tube. Loosen and remove air inlet from throttle body.
2. Loosen and remove the four bolts holding throttle body to intake manifold.
3. Install Helix Power Tower Plus (engraved side towards throttle body) and gasket in between the throttle body and throttle body spacer. Using the longer bolts and washers to secure throttle body to intake manifold. Torque to 89in/lb
4. Install air inlet to throttle body and reconnect the PCV vent tube.



Parts List

- 1 Helix Power Tower PLUS
- 1 Gasket
- 4 6mm x 70mm bolts
- 4 6mm flat washers