



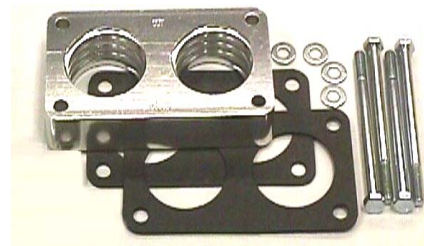
304 Smokey Lane North Little Rock, Arkansas 72117 Phone: (501) 945-0354 FAX: (501) 945-0370

Helix Power Tower PLUS **Installation Instructions**

(1987-1997 Ford F-150/350 Pick-Up/Bronco 4.9L L-6 Part #49005)

Important! Read all instructions before you begin installation.

1. Remove the air duct assembly from throttle body.
2. Remove the throttle cables from the throttle body levers.
3. Remove the throttle cable bracket from intake manifold.
4. In some cases this step is not necessary. Install the throttle cable bracket spacers to the intake manifold with the included hardware as you install the throttle cable bracket to intake manifold.
5. Remove the four bolts from the throttle body and then remove the throttle body.
6. Reinstall the throttle body with the Helix Power Tower Plus (engraved side towards throttle body) and the two new gaskets and secure it in place with the provided longer bolts.
7. Reinstall the throttle cables to the throttle body levers and reinstall the air duct assembly to the throttle body.
8. Check the operation of the throttle linkage and insure the throttle lever rests on the idle stop before starting engine. If the throttle does not return to the stop, you will need to adjust the cable bracket until it does.



Parts List

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 2.25"x5/16" bolts
- 6 5/16" flat washers
- 2 one-inch spacers
- 2 3/8"x1 1/2" bolts