



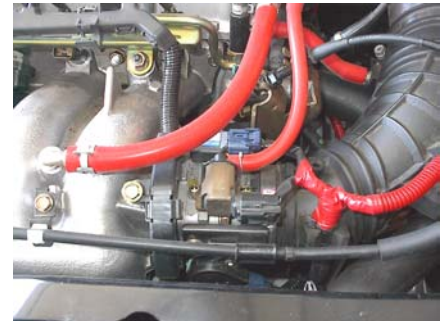
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## Helix Power Tower Installation Instructions

(2002-2004 Honda Civic 2.0L DOHC Part #91005)

### **Important! Read all instructions before you begin installation.**

1. Remove the engine trim from upper intake manifold. Loosen and remove the air inlet tube from throttle body. Disconnect three sensor harness connections from the top of the throttle body.
2. Remove the two bolts and two nuts securing the throttle body to the intake manifold. Remove the two studs from the intake manifold. Remove any gasket from the intake manifold and throttle body-mounting surfaces. This should be clean and free of any gasket debris.
3. Install a new gasket, Helix Power Tower PLUS (engraved side towards throttle body), and new gasket onto intake manifold. Secure this assembly with the longer bolts and washers (supplied in kit) and torque to 15 ft/lb.
4. Reconnect three sensor harness connections on the top of the throttle body. Reattach the air inlet tube to the throttle body. Install the engine trim to the upper intake manifold.



### **Parts List**

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 8mm x 65mm bolts
- 4 8mm flat washers