

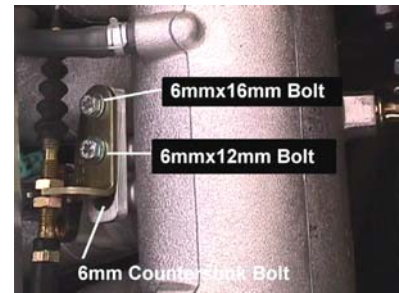
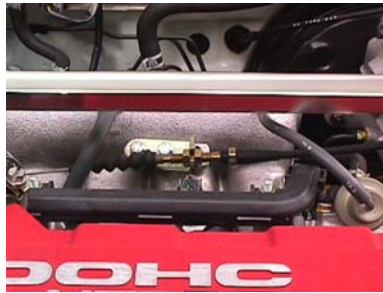


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## ***Helix Power Tower PLUS*** **Installation Instructions** (1998-2001 Acura Integra 1.8L Part #91010)

### **Important! Read all instructions before you begin installation.**

1. Unclamp and remove air inlet tube from throttle body. Unbolt throttle bracket from intake manifold.
2. Remove four attaching bolts holding throttle body to intake manifold.
3. Install new gasket, Helix Power Tower PLUS (engraved side towards throttle body), and another new gasket in between the throttle body and intake manifold. Place Power Tower so the part number 91002 faces the throttle body. Torque bolts to 12 lb/ft.
4. Install throttle cable bracket extender onto intake manifold. The countersunk area of bracket faces upward and towards the driver-side of intake manifold. Install 6mm countersunk bolt into bracket. Bolt throttle cable bracket to new extender bracket. Use the 6mmx12mm bolt for the middle position and the 6mmx16mm on last position. Torque to 10 lb/ft.
5. Install and clamp air inlet tube onto throttle body inlet.



### **Parts List**

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 8mmx65mm bolts
- 4 8mm washers
- 1 Throttle bracket
- 1 6mmx16mm bolt
- 1 6mmx12mm bolt
- 1 6mm countersunk bolt
- 2 6mm washers