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## Helix Power Tower PLUS Installation Instructions

(2000 Honda S 2000 2.0L DOHC Part #91210)

### Important! Read all instructions before you begin installation.

1. Disconnect the throttle linkage from throttle body. Disconnect the PCV vent tube from valve cover and inlet tube. Loosen and remove the air inlet tube from throttle body. Remove air filter and inlet tube from air box assembly. **If you have an aftermarket air intake system, you may have to remove it completely to access the throttle body.**
2. Loosen and remove 2 nuts and 2 bolts hold the throttle body to intake manifold. Remove throttle body from intake manifold. Remove the throttle body gasket.
3. Thread one nut on the mounting stud on intake manifold. Thread second nut onto the same stud. Thread them together and tighten them together. Now, remove the stud. Do this again on the second stud.
4. Install a gasket, the Helix Power Tower Plus (engraved side towards the throttle body), and last gasket and throttle body onto the intake manifold. Use the supplied bolts and washers to secure the throttle body to the intake manifold. Torque to 12 lb/ft.
5. Install air cleaner assembly back into vehicle. **If you have an aftermarket air intake system, you may have to adjust or trim the intake system for the throttle body's new position.**
6. Loosen and remove the throttle linkage bracket from intake manifold. Again, remove the throttle linkage stud closest to the radiator. Install this stud into our bracket with the threaded hole. Install bracket behind coolant hose bracket along with the extender bracket. Use the 6mm x 16mm bolt and washer in the center hole. Use the OE nuts to hole the flanking studs. Readjust the throttle cable to 1/8" deflection as to not hold the throttle open. Normal idle should occur, if not readjust the throttle cable.
7. Replace the PCV vent hose with supplied hose, trim to length. You will have to also replace two 5/32" vacuum lines under the PCV vent tube.



### Parts List

- 1 Helix Power Tower Plus
- 2 Gaskets
- 4 8mm x 60mm bolts
- 1 6mm x 16mm bolt
- 4 8mm washers
- 1 6mm washer
- 1 Throttle extender bracket
- 8" 5/8" rubber hose
- 12" 5/32 rubber hose