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Helix Power Tower PLUS

Installation Instructions

(1991-1993 Honda Accord 2.2L SOHC F22A6 Part #91225)

Important! Read all instructions before you begin installation.

1. Remove air inlet assembly from throttle body.
If you have an aftermarket air intake system, you may have to remove it completely to access the throttle body.
2. Remove two linkage bolts. Remove 2 bolts and 2 nuts securing the throttle body to intake manifold. Remove the two studs from intake manifold.
3. Install a new gasket, Helix Power Tower PLUS (engraved 91225 side towards throttle body), and new gasket onto intake manifold. Secure this assembly with the longer bolts and washers (supplied in kit) and torque to 15 ft/lb.
4. Reattach throttle linkage to intake manifold with two 25mm spacers and original bolts under each bolt location. Torque to 10 ft/lb. You may have to readjust throttle linkage. Cable should have 1/8" deflection with throttle fully closed. You may extra have extra mounting hardware.
5. Reinstall the air cleaner inlet tube assembly.
If you have an aftermarket air intake system, you may have to adjust or trim the intake system for the throttle body's new position.



Parts List

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 8mmx65mm bolts
- 4 8mm flat washers
- 2 25mm spacers
- 3 6mmx16mm bolts
- 2 6mmx25mm bolts
- 2 6mmx35mm bolts
- 5 6mm washers
- 1 Throttle extender bracket
- 1 6mm nut