



304 Smokey Lane North Little Rock, Arkansas 72117 Phone: (501) 945-0354 FAX: (501) 945-0370
www.StreetandPerformanceElectronics.com

Helix Power Tower PLUS Installation Instructions

(2003-2005 Honda Accord 2.4L I-VTEC DOHC Part #91245)

Important! Read all instructions before you begin installation.

1. Disconnect emissions hoses from air intake tube. Loosen air intake tube from throttle body.
If you have an aftermarket air intake system, you may have to remove it completely to access the throttle body.
2. Remove engine sight cover. Unlatch the harness clips from throttle bracket. Remove two linkage bolts from intake manifold. Disconnect the Throttle Position Sensor (TPS). Unlatch harness from throttle body.
3. Remove 2 bolts and 2 nuts securing the throttle body to intake manifold. Tightly fit the intake manifold port with a towel or use masking tape to tape off opening to prevent loose objects falling into manifold. Remove the two studs from intake manifold. Using a stud extractor the double nut method works well.
4. Install a new gasket, Helix Power Tower PLUS (engraved side towards throttle body), and new gasket onto intake manifold. Bolt this assembly with the longer bolts and washers and torque to 15 ft/lb.
5. Reconnect the TPS and harness to throttle body. Reattach throttle linkage to intake manifold with two one-inch spacers and longer hardware supplied with kit. Torque to 10 ft/lb. Reconnect harnesses to brackets.
6. Reinstall air cleaner assembly. Reinstall engine sight cover.
If you have an aftermarket air intake system, you may have to adjust or trim the intake system for the throttle body's new position.



Parts List

- 1 Helix Power Tower Plus
- 2 Gaskets
- 4 8mm x 65mm bolts
- 4 8mm flat washers
- 2 6mm x 40mm bolts
- 2 6mm flat washers
- 2 one-inch spacers