



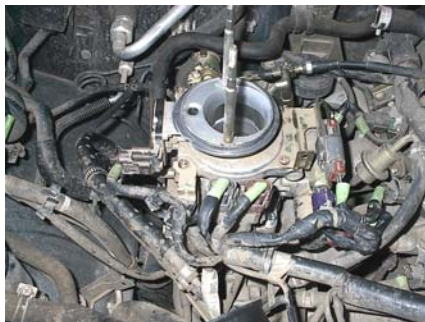
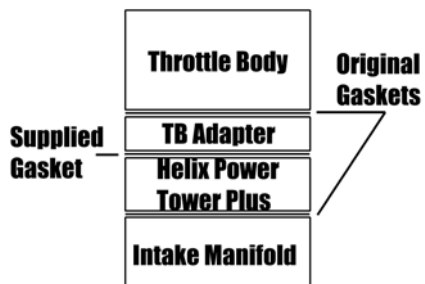
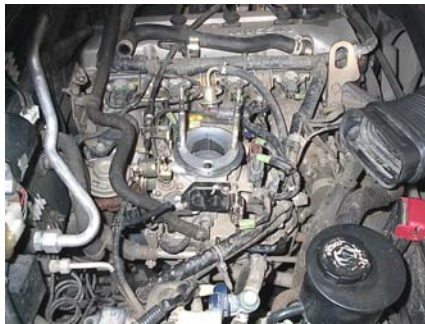
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## ***Helix Power Tower PLUS*** **Installation Instructions**

(1998-2002 Nissan Frontier 2.4L Part #94245)

### **Important! Read all instructions before you begin installation.**

1. Remove air filter assembly from throttle body. Disconnect throttle cable from throttle body. Disconnect six electrical connectors from throttle body devices. Disconnect three vacuum lines on passenger-side of throttle body. Remove fuel line guard from adapter plate, underneath throttle body. Disconnect large vacuum line from adapter plate underneath throttle body.
2. Unbolt four throttle body-retaining bolts with a 6mm hex tool.
3. Lift throttle body and adapter plate upward, inserting the Helix Power Tower Plus and gasket in between the manifold gasket and adapter plate. Please take special care in not bending the metal gaskets that separate the throttle body, intake manifold, and throttle body adapter. Align the bolts holes and anchor the assembly to the intake manifold with the supplied longer bolts and washers. Torque to 15 lb/ft.
4. Reconnect vacuum lines. If necessary, we have supplied extra vacuum line to reconnect the vacuum hose if they become too short to reach their destinations. Reinstall fuel line guard. Reconnect the six electrical connections. Reconnect the throttle cable. Reinstall the air cleaner assembly. We have included a one-inch spacer and bolt to stabilize the air cleaner.



### **Parts List**

- 1 Helix Power Tower Plus
- 1 Gasket
- 4 8mmx70mm bolts
- 4 8mm washers
- 6" 5/32" vacuum line
- 1 6x50mm bolt
- 1 6mm washer
- 1 6mm x 1" spacer