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Helix Power Tower PLUS Installation Instructions

(2002-2005 Nissan Sentra SE "R" 2.5L Part #94255)

Important! Read all instructions before you begin installation.

1. Disconnect hose and electrical connections from air cleaner assembly. Remove air cleaner assembly from vehicle. Remove air inlet pipe from throttle body. **If you have an aftermarket air intake system, you may have to remove it completely to access the throttle body.**
2. Using a 6mm hex wrench, loosen and remove four bolts that are holding the throttle body to the intake manifold. Remove throttle body from intake manifold. Remove throttle body gasket.
3. Install the Helix Power Tower Plus (94240 side towards the throttle body), gasket and throttle body onto the intake manifold. Use the supplied bolts and washers to secure the throttle body to the intake manifold. Torque to 12 lb/ft.
4. Install air cleaner assembly back into vehicle. **If you have an aftermarket air intake system, you may have to adjust or trim the intake system for the throttle body's new position.**
5. Reconnect air inlet pipe to throttle body. Install air cleaner assembly and reconnect electrical connections.



Parts List

- 1 Helix Power Tower Plus
- 2 Gaskets
- 4 6mm x 80mm bolts
- 4 6mm washers