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Helix Power Tower PLUS Installation Instructions

(1996-2001 Toyota Camry 2.2L 5S-FE Part #97225)

Important! Read all instructions before you begin installation.

1. Loosen and remove air intake inlet tube. Disconnect three vacuum lines from throttle body (Note position and location of vacuum lines for later installation).
2. Loosen and remove the three throttle body bolts. Discard throttle body gasket.
3. Install gasket and Helix Power Tower PLUS (97225 engraved side towards throttle body) and last gasket onto the intake manifold. Install throttle-body onto intake manifold with the new longer hardware. Tighten the bolts to 10lb/ft.
4. Reinstall air intake inlet tube. It may be necessary to lengthen the two smaller vacuum lines. Use the supplied 5/32 vacuum line if needed.



Parts List

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 8mm x 80mm Bolts
- 4 8mm washers
- 20" 5/32" vacuum hose