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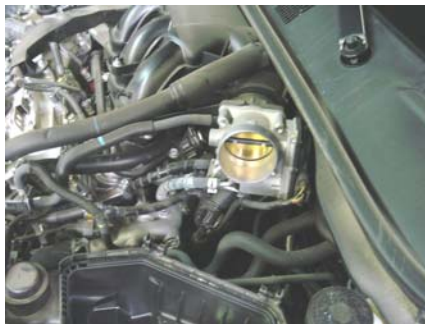
## *Helix Power Tower PLUS*

### Installation Instructions

(2006-2008 Toyota Avalon 3.5L 2GRFE  
2006-2008 Toyota Camry 3.5L 2GRFE Part #97355)

#### **Important! Read all instructions before you begin installation.**

1. Remove engine sight cover. Disconnect vacuum and electrical from air box assembly.
2. Loosen and remove air filter lid from vehicle. Loosen and remove air inlet tube.
3. Loosen and remove throttle body bolts.
4. Install Helix Power Tower **PLUS** throttle body spacer (94400 engraving towards throttle body) and gasket between throttle body and intake manifold. Using the supplied longer bolts/washers, bolt the throttle body to intake manifold. Torque to 89in/lb.
5. Install air filter lid and air inlet back onto engine. It is tight but will fit correctly. Reconnect vacuum lines and electrical connections.
6. Reinstall engine sight cover.



#### **Parts List**

- 1 Helix Power Tower PLUS
- 1 Gasket
- 4 6mm x 75mm bolts
- 4 6mm washers